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## **TRENCH EXCAVATION AND BACKFILL (OAKDALE 2451)**

### **PART 1 GENERAL**

#### **1.01 SUMMARY**

- A. Section Includes:
  - 1. Trench excavation.
  - 2. Special pipe foundation.
  - 3. Trench backfill.
  - 4. Compaction.
  - 5. Pipe grade and alignment conflicts.
- B. Related Sections:
  - 1. Section 2611 – Water Distribution Systems
  - 2. Section 2621 – Sanitary Sewer Systems
- C. Method of Measurement:
  - 1. Trench excavation and backfill: incidental to associated pipe installation.
  - 2. Special pipe foundation materials:
    - a. Measure crushed rock by weight in tons of materials acceptably placed.
    - b. Weight shall be based on sum of individual load tickets provided within 24 hours of time of delivery to Site.
    - c. Measure granular material by Compacted Volume (CV) in cubic yards of material acceptably placed.
    - d. Bid price includes removal and disposal of material replaced.
  - 3. Replacement backfill:
    - a. Measure by weight in tons of material acceptably placed.
    - b. Weight shall be based on sum of individual load tickets provided within 24 hours of time of delivery to Site.
    - c. Bid price includes removal and disposal of material replaced.
  - 4. Compaction: Incidental to associated pipe installation.
  - 5. Dewatering: Incidental to associated pipe installation.
- D. Basis of Payment:
  - 1. Payment for quantities measured in this Section shall be at the Contract Unit Price as listed on the Bid Form. All associated Work items shall be considered incidental.

#### **1.02 REFERENCES**

- A. MnDOT 3149 – Granular Material

## **1.03 SUBMITTALS**

- A. Provide for each granular material:
  - 1. Name and location of source.
  - 2. Sample gradation.

## **1.04 SITE CONDITIONS**

- A. Groundwater: Provide trench dewatering if groundwater surface is above or within 3 feet of pipe zone.

## **1.05 WARRANTY**

- A. Repair all trench settlements and resulting damage or displacement of surface facilities that occur within the Contract correction period.

# **PART 2 PRODUCTS**

## **2.01 MATERIALS**

- A. Crushed rock Pipe Foundation: Shall be in accordance with MnDOT 3149.2H.
- B. Granular Pipe Foundation: Shall be in accordance with MnDOT 3149.2F.
- C. Replacement Backfill: Shall be in accordance with MnDOT 3149.2B.

# **PART 3 EXECUTION**

## **3.01 CONSTRUCTION REQUIREMENTS**

- A. Trench Excavation:
  - 1. Alignment and grade;
    - a. Excavate trench to alignment and grade as staked.
    - b. Excavate no more than 100 feet in advance of pipe laying operation.
  - 2. Trench width at pipe zone:
    - a. Center trench on pipe alignment.
    - b. Minimum width: Pipe outside dimension plus 12 inches.
    - c. Maximum width: Pipe outside dimension plus 24 inches (except rock excavation).
  - 3. Excavated materials:
    - a. Use stable material for backfill.
    - b. Waste unstable material as directed.
    - c. Do not place material on sidewalk, driveways, or drainageways.
  - 4. Drainage:
    - a. Provide dewatering trenches when required.
    - b. Drain trench water into natural channels or storm sewer.
    - c. Do not drain trench water into sanitary sewer.
  - 5. Rock excavation:
    - a. Blasting shall conform to all local and state ordinances.
    - b. Submit blasting schedule for approval.
    - c. Minimum trench width: 36-inch.

- d. Provide minimum 6-inch vertical clearance between pipe and rock trench bottom.
- e. Provide minimum 12-inch horizontal clearance between pipe and rock trench walls.
- f. Provide pipe foundation material for pipe in rock trenches.

**B. Pipe Foundations:**

- 1. Engineer to determine stability of trench bottom.
- 2. Stable trench bottom:
  - a. Shape trench bottom to conform to bottom half of pipe.
  - b. Excavate bell holes to permit proper jointing.
- 3. Unstable trench bottom:
  - a. Excavate below pipe grade to specified depth.
  - b. Refill with specified foundation material in accordance with Drawings details and compact.

**C. Trench Backfill:**

- 1. Pipe zone:
  - a. Use granular foundation material for all storm sewer within 5 feet of finished grade.
  - b. Use native material free of rocks and other unsuitable debris.
  - c. Deposit material uniformly on both sides of pipe throughout entire trench width.
  - d. Place material in 6-inch lifts and mechanically compact.
- 2. Above pipe zone:
  - a. Use granular foundation material between pipe zone and subgrade elevation for all storm sewer within 5 feet of finished grade.
  - b. Use native materials free of debris and rock, concrete or clay lumps with a volume greater than 1/3 cubic foot.
  - c. Place in uniform lifts no more than 1 foot thick.
  - d. Mechanically compact each lift of the upper 3 feet of trench to a Standard Proctor density of 100 percent.
  - e. Mechanically compact each lift under the upper 3 feet of trench to a Standard Proctor density of 95 percent.
  - f. Do not backfill unless approved compaction equipment is operating.
  - g. Fine grade street subgrade to staked elevation and cross section.
- 3. Replacement backfill:
  - a. Engineer to determine suitability of native material for backfill.
  - b. Use replacement backfill in lieu of native materials as directed.
  - c. Place in accordance with subparagraph 2 above.
- 4. Excess or deficiency of backfill material:
  - a. Dispose of excess backfill material as directed after all trenches are backfilled.
  - b. Provide replacement backfill as required to establish required surface elevation.

**3.02 FIELD QUALITY CONTROL**

- A. Density tests on backfill materials will be as directed by Engineer.\
- B. Recompat all areas represented by failed density tests.
- C. Owner will provide for initial test and first retest.
- D. Cost of subsequent retests to be deducted from Contractor's payment.

**3.03 PIPE CLEARANCES AND CONFLICTS**

- A. Provide clearance between sewers and water main as follows:
  - 1. Maintain 10-foot horizontal between pipes.
  - 2. Maintain 18-inch vertical separation between pipes.
- B. When 18-inch vertical separation between sewer and water main cannot be maintained, provide special pipe crossing as follows:
  - 1. Advise Engineer of pipe conflict.
  - 2. Lower water main in accordance with Drawing or as directed.
  - 3. Provide 18-inch vertical separation between pipes.
  - 4. Construct sewer using pipe material and joints equal to water main at crossing point.
  - 5. Center pipe lengths at crossing point.
  - 6. Provide special foundation material for both pipes.
  - 7. Place insulation as directed.

**END OF SECTION**